

# 80700CD3 and 80700CD4

## Two-Needle, Four-Thread, 401 Stitch, Heavy-Duty Bag Seaming Machine with Upper & Lower Feed

For seaming evenly matched plies on woven polypropylene container bags when attaching belts/bands; also for attaching filling and discharging tubes, and inserting top covers. Both styles have a built-in mechanically driven thread chain cutter, and include guides to insert a filler cord from the top and/or below.

The 80700CD4 features an electro-pneumatic pressure/lifter mechanism for the presser foot and upper feed dog.

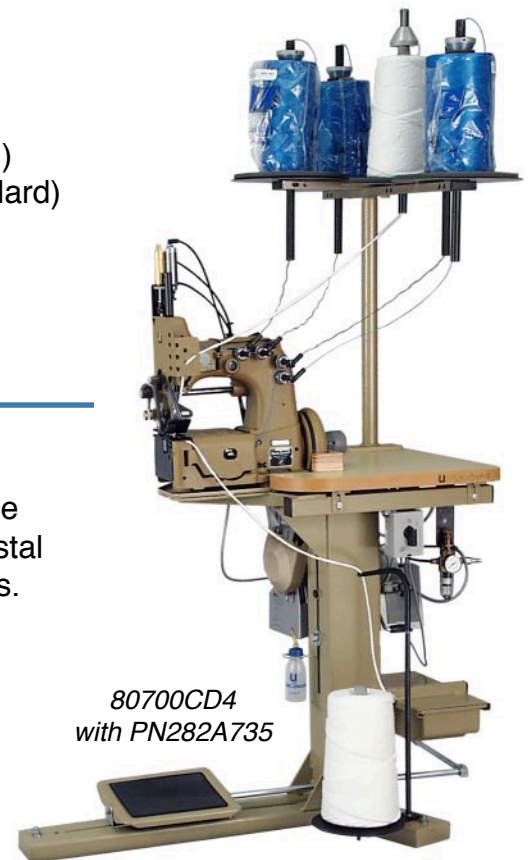
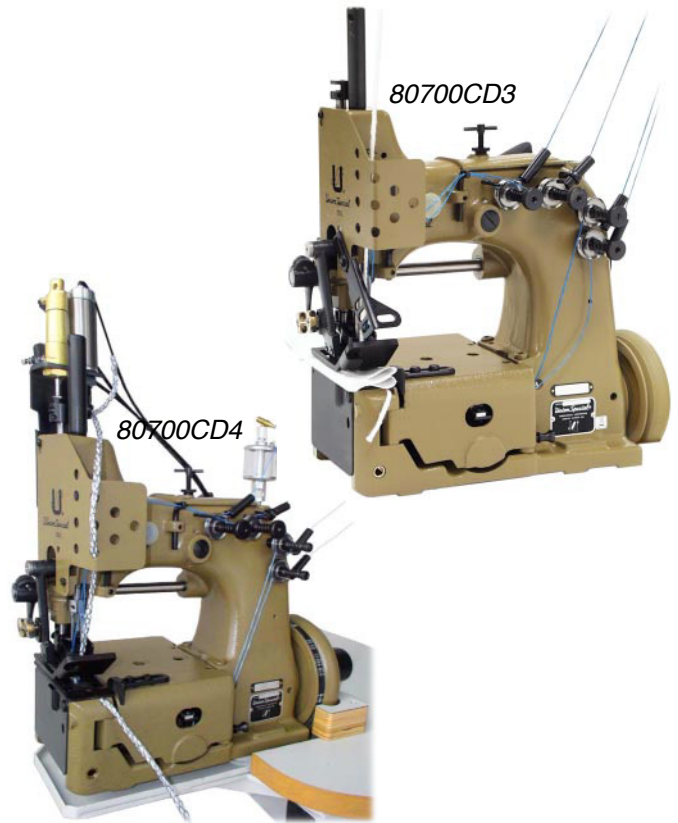
The 80700CD3 is especially suited to onsite installation of artificial turf.

80700 styles are redesigned with the upper feed mechanism now located inside the machine casting, which results in more working space under the arm.

Sewing Speed .....	max. 1,400 SPM
Stitch Length .....	6.8-12mm (10mm standard)
Number of Stitches .....	2¼ - 3¾ SPI (2½ SPI standard)
Stitch/Seam Type .....	401SSa-2
Sewing Capacity .....	up to 18mm ( <sup>45</sup> / <sub>64</sub> " )
Needle Gauge .....	18 (7.2mm)
Needle .....	9848GS-300/120

Especially for the circular operations of attaching filling and discharging tubes, it is recommended to install an 80700 machine on a pedestal as a free arm-machine. Union Special offers pedestal PN282A for a perfect fit with the 80700 for making container bags. Includes needle positioner. Please specify the necessary motor and footlift setup when ordering.

Table installation is also available, upon request.



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